## **ACCESSORIES**



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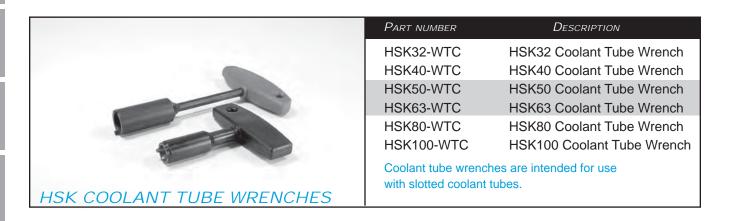
RADIAL COMP. HOLDERS

DRILL

TAP HOLDERS

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	Part number	Description
	HSK32-CTC	HSK32 Coolant Tubes
	HSK40-CTC	HSK40 Coolant Tubes
	HSK50-CTC	HSK50 Coolant Tubes
	HSK63-CTC	HSK63 Coolant Tubes
	HSK80-CTC	HSK80 Coolant Tubes
	HSK100-CTC	HSK100 Coolant Tubes
	Coolant tubes are used for coolant thru the tool on HSK toolholders. Coolant tubes are	
HSK COOLANT TUBES	a two-piece design	utilizing two rubber O-rings.

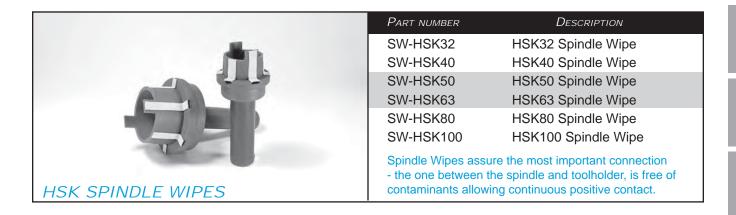




Part number	DESCRIPTION
SW-30	30 Taper Spindle Wipe
SW-40	40 Taper Spindle Wipe
SW-50	50 Taper Spindle Wipe

Spindle Wipes are an essential tool for precision machining. They assure the most important connection - the one between the spindle and toolholder, is free of contaminants allowing continuous positive contact. Spindle Wipes include a set of standard cleaning (STD) and a set of varnish removal (VRB) blades.

	Part number	Description
	SW-30STD	30 Taper Standard Cleaning Blades
	SW-30VRB	30 Taper Varnish Removal Blades
	SW-30PBS	30 Taper Even Polishing Blades
	SW-40STD	40 Taper Standard Cleaning Blades
	SW-40VRB	40 Taper Varnish Removal Blades
	SW-40PBS	40 Taper Even Polishing Blades
	SW-50STD	50 Taper Standard Cleaning Blades
	SW-50VRB	50 Taper Varnish Removal Blades
	SW-50PBS	50 Taper Even Polishing Blades
SPINDLE WIPE BLADES		_



THF30
THF40
THF50
Tool Holding F prevent any data taper.
Flats have bee

PART NUMBER	DESCRIPTION
THF30	30 Taper Tool Holding Fixture
THF40	40 Taper Tool Holding Fixture
THF50	50 Taper Tool Holding Fixture

Fixtures have an internal ground taper to damage from occurring to your toolholder

en machined along the sides, making it ınt in your bench vise.

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ı	Part number	Description
	HSK40-THF	HSK40 Tool Holding Fixture
l	HSK50-THF	HSK50 Tool Holding Fixture
I	HSK63-THF	HSK63 Tool Holding Fixture
l	HSK80-THF	HSK80 Tool Holding Fixture
	HSK100-THF	HSK100 Tool Holding Fixture

The HSK Tool Holding Fixtures accept all forms of HSK from A-F (including pin style) eliminating the need for form specific fixtures.

A special roller bearing clamps the toolholder on the flange diameter protecting the taper from contact. The open bottom allows for easy access to the coolant tube.

Four mounting holes are provided for easy mounting to either a workbench or tool cart.





PART NUMBER DESCRIPTION

30-ATHF 30 Taper Adjustable Tool Holding Fixture
40-ATHF 40 Taper Adjustable Tool Holding Fixture
50-ATHF 50 Taper Adjustable Tool Holding Fixture

The Adjustable Tool Holding Fixture accepts all forms of 30, 40 or 50 Steep Taper.

The fixture can be locked in the vertical or horizontal position depending upon the operation desired. Simply lock the tool in place with the thumb screw, position the fixture, using the large knob, to the desired angle and tighten the lever. Easy access to either the cutting tool or retention stud is gained by adjusting the fixture.

Four mounting holes are provided for easy mounting to either a workbench or toolcart.